



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2569
Job Sheet 169305



Part No: D2569

Job Qty: 4 ea

Part Name: Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Rev B

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/21/17	0.00	0.00	Start Up Container		
100	Powdercoat	4 pcs		12/22/17	0.00	0.74	Powdercoat1		<i>BR 18-01-9</i>
110	QC	4 pcs		12/22/17	0.00	0.00	QC3		<i>38</i>
120	Packaging	4 pcs		12/22/17	0.00	0.00	Packaging3	<i>ST 479A</i>	<i>AT 18-01-12</i>
130	QC21-SA	4 Ea		12/22/17	0.00	0.00	QC21		

Part Op 100 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Note: Advise that hinges are to be broken back and forth
Descriptions: immediately after to ensure free mobility of hinge. START TIME: *10:45* OVEN TEMPERATURE: *400°*
FINISH TIME: *11:00 M 138467*
110 - QC3- Inspect Part Finish
120 - Identify as per dwg & Stock Location: _____ Location: CA2
130 - QC21- Final Inspection - Work Order Release

DAS
21
9-59

JAN 12 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MS20257-3-7200	24	28	0	0
	<i>5030264 X1</i>	<i>5000557 X3</i>			

Part Specifications

Specifications could not be found.

Plex 12/6/17 3:52 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Desc _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐	Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Tec/Store/Packaging ☐ Other ☐ Supplier ☐																																																								
S030267 Hinge PART NO: D2569 Revision: Start up Operation Operation: Mfg Date: 01/09/18 Change No: Job No: 169305		MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																									
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2569 Revision: Hinge														
130	QC21-SA	S030267	169305	4 Ea	0	S030267	QC21		Stock	1/9/2018	*			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: MS20257-3-7200 Revision: Piano Hinge														
100	Receive Ft	S000551	169305	18 ft	0		Start Up Container		Stock	10/13/2017	*			
		S030264	169305	6 ft	0	m138040	Start Up Container		Stock	1/9/2018	Issue Container			
Operation Totals:		2		24	0									
Part Totals:		2		24	0									
Totals:		3		28	0									

Plex 1/12/2018 2:18 PM Dart.Lajeunesse.Marie